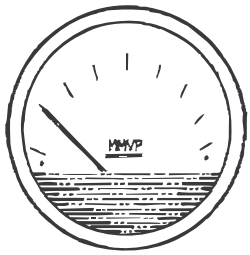
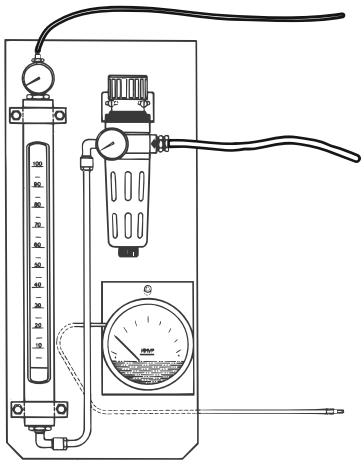
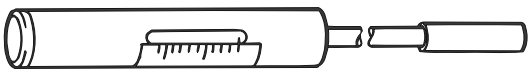
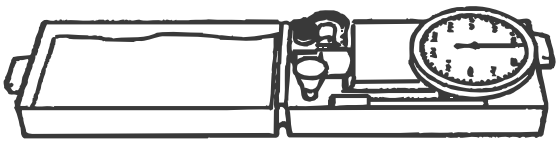
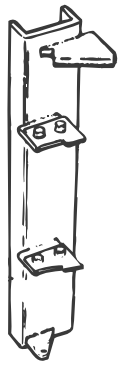
10.8 Service tools and templates

SPC reference	1317024-0100

Fig.	Description / where used
	**Measuring instrument (pressure gauge)** TP No. 90243-0137 *1 Superstructure*
	**Leak finding equipment** TP No. 533014-0100 *1 Superstructure*
	**Dynamometer (spring balance)** TP No. 74767-0102 *1.1.5-1 Filler tube - check pressure roller* *5 Final folder*
	**Measuring instrument, hand tachometer** TP No. 90243-0105 *1.2.2-4 Bending roller (driven) - set speed* *7.1 Drive unit*

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<table>
<tr><th>Fig.</th><th>Description / where used</th></tr>
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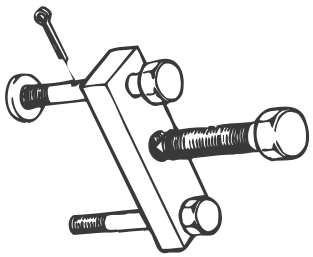
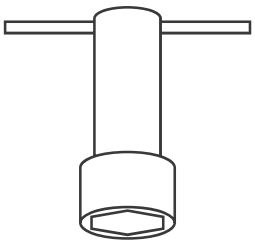
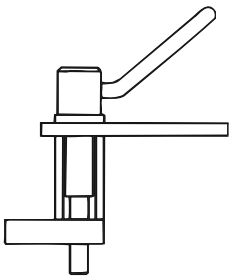
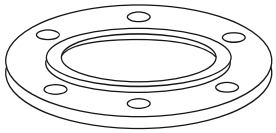
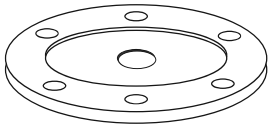
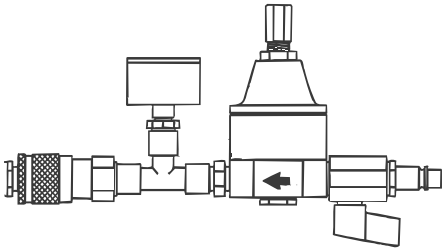
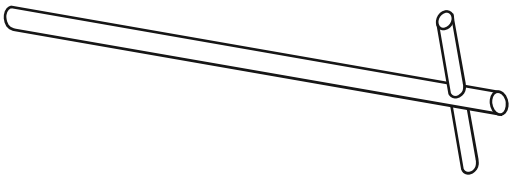
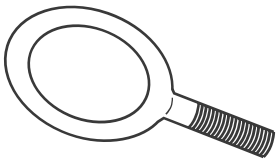
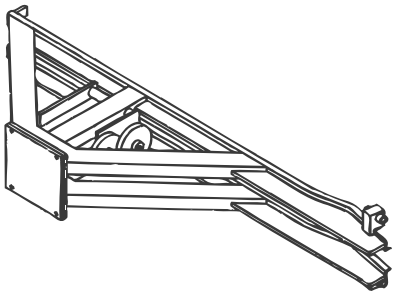
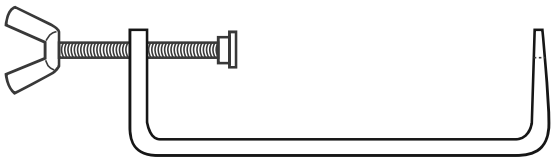
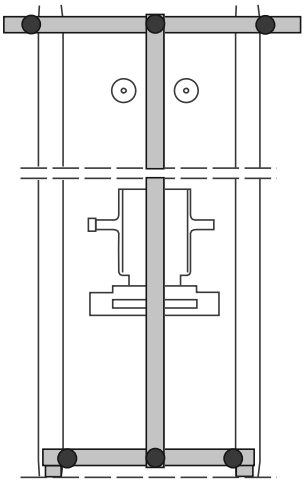
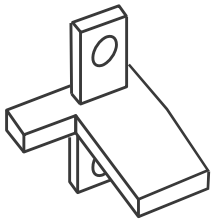
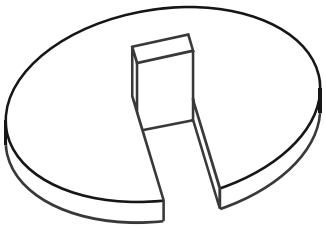
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1.6 Hot air element (LS)</td></tr>
<tr><td></td><td>Puller (extractor)
TP No. 74305-0100
1.7 Compressor</td></tr>
<tr><td></td><td>Socket wrench 2”9
TP No. 90206-0330
1.8 Bath</td></tr>
<tr><td></td><td>Dismounting tool
TP No. 449969-0100
1.9.1 AP valve</td></tr>
<tr><td></td><td>Blank-off flange
TP No. 565533-0000
1.11 Sterile air system</td></tr>
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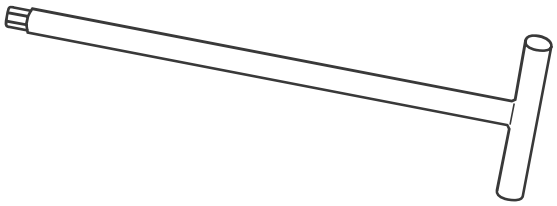
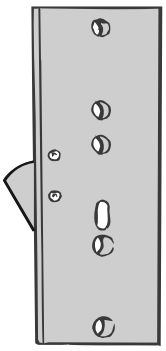
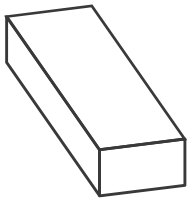
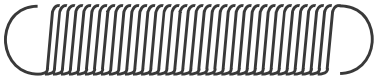
Fig.	Description / where used
	**Flange** TP No. 565535-0000 *1.11 Sterile air system*
	**Pressure test instrument** TP No. 565536-0100 *1.11 Sterile air system*
	**Alignment rod** TP No. 27627-0000 *3.3 Curve shaft*
	**Lifting eyes, bolt type LT M10** TP No. 318301-0120 *3.3 Curve shaft*
	**Assembly tool (roller tracks)** TP. No. 75105-0202 *3.3 Curve shaft*
	**Locking loop** TP No. 76138-0000 *3.6 Impulse transmitter*
	**Ruler** TP No. 263758-0000 (This part is included with all fixture kits) *3.5 Hold-down device* *4.1 Basic setting sequence*

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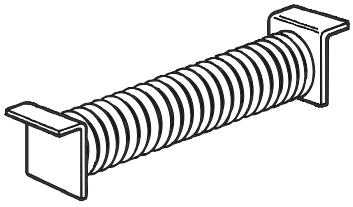
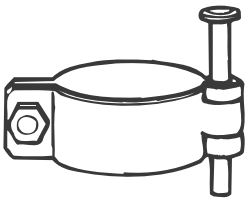
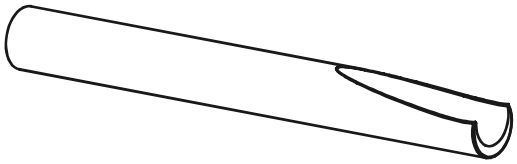
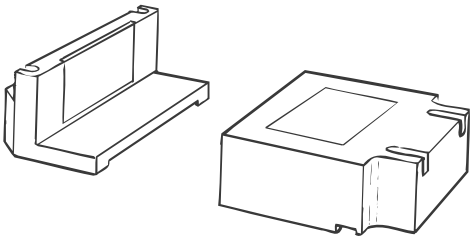
Fig.	Description / where used
	**Setting tool (fixture)** **Package** / **Fixture** All volumes / 75100-0305 355B / 75100-0306 375S / 75100-0309 500B / 75100-0302 500S / 75100-0306 750B / 75100-0302 750S / 75100-0307 1000B / 75100-0301 1000S / 75100-0308 1000Sq / 75100-0310 1000 HiFin / 75100-0301 *4.1 Basic setting sequence*
	**Template** (included in 75100-0300) **Package** / **Template** 355B / 450760-0000 375S / 263765-0000 500B / 263762-0000 500S / 450760-0000 750B / 263762-0000 750S / 544341-0000 1000B / 263763-0000 1000S / 569065-0000 1000Sq / 574163-0000 1000 HiFin / 263763-0000 *4.1 Basic setting sequence*

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(included in 75100-0300)

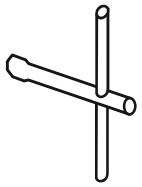
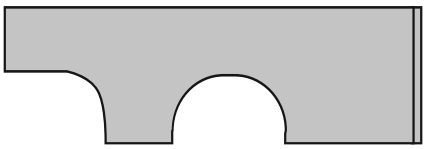
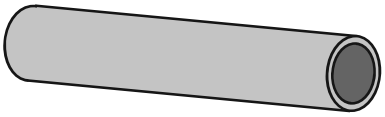
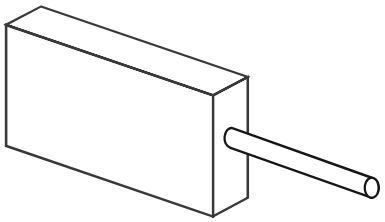
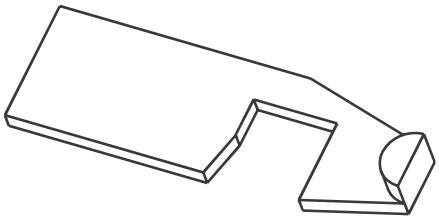
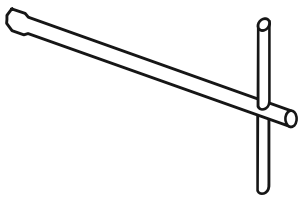
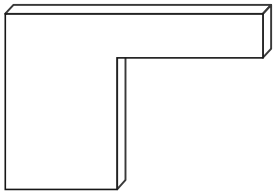
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4.1 Basic setting sequence</td></tr>
<tr><td></td><td>Hook spanner (key)
TP No. 74387-0000
4.1 Basic setting sequence</td></tr>
<tr><td></td><td>Template
TP No. 72374-0100
4.1 Basic setting sequence</td></tr>
<tr><td></td><td>Template (gauge block)
TP No. 265832-0000
4.1 Basic setting sequence</td></tr>
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TP No. 90335-0071
4.1 Basic setting sequence</td></tr>
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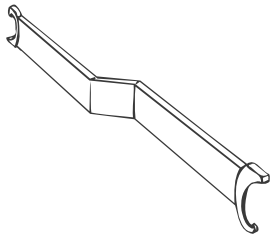
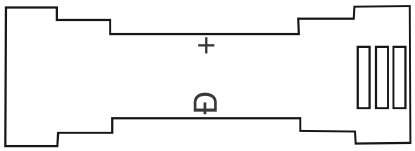
Fig.	Description / where used
	**Compression spring** TP No. 72846-0101 *4.1 Basic setting sequence*
	**Clamping pin (measuring clamp)** TP No. 75071-0100 *4.1 Basic setting sequence*
	**Guide shaft** TP No. 283084-0000 *4.7 Pressure jaw*
	**Position template** TP No. 567751-0000 *5-2 Final folder - check/set synchronisation*
	**Templates for flap sealing** (included in TP No. 544357-0100) *5.7-3 FF element - set*

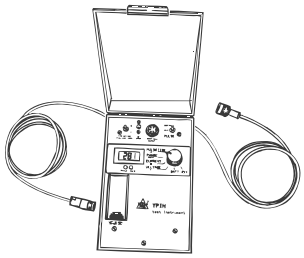
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375S	544355-0000	544356-0000
500B	544351-0000	544352-0000
500S	544353-0000	544354-0000
750B	544351-0000	544352-0000
750S	549970-0000	549971-0000
1000B	544351-0000	544352-0000
1000S	79001-0000	79002-0000
1000Sq	576722-0000	576723-0000
1000 HiFin	544351-0000	544352-0000

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Fig.	Description / where used
	**Adjuster** TP No. 525359-0000 *5.8 Superstructure*
	**Setting template** TP No. 547959-0000 *6.7.2 Brake arm*
	**Template** TP No. 533460-0000 *7.2 Dating unit*
	**Gauge** TP No. 434841-0000 *7.2 Dating unit*
	**Gauge** TP No. 440094-0000 *7.2.1 Ink unit*
	**Tool** TP No. 434448-0000 *7.2.1 Ink unit*
	**Template** TP No. 458158-0000 *7.3 Splicing device*

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<tr><th>Fig.</th><th>Description / where used</th></tr>
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TP No. 458492-0000
7.2-2 Dating unit - set printing wheel shaft</td></tr>
<tr><td></td><td>Template for wheels
(included in TP No. 527869-0100)

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7.2-3 Dating unit - set crease wheel</td></tr>
<tr><td></td><td>Test instrument TPIH 2000
TP No. 68462-0101
8.2 TPIH system</td></tr>
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